

DIFFUSION DATA FOR SEMICONDUCTORS

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The diffusion coefficient D in many semiconductors may be expressed by an Arrhenius-type relation

$$D = D_0 \exp(-Q/kT)$$

where D_0 is a frequency factor, Q is the activation energy for diffusion, k is the Boltzmann constant, and T is the absolute temperature. This table lists D_0 and Q for various diffusants in common semiconductors.

Abbreviations used in the table are

- AES – Auger Electron Spectroscopy
- DLTS – Deep Level Transient Spectroscopy
- SEM – Scanning Electron Microscopy
- SIMS – Secondary Ion Mass Spectrometry
- $D(c)$ – Concentration Dependent Diffusion Coefficient
- D_{\max} – Maximum Diffusion Coefficient
- (f) – Fast Diffusion Component
- (i) – Interstitial Diffusion Component
- (s) – Slow Diffusion Component
- (||) – Parallel to c Direction
- (\perp) – Perpendicular to c Direction

Semiconductor	Diffusant	Frequency factor, D_0 (cm ² /s)	Activation energy, Q (eV)	Temperature range (°C)	Method of measurement	Ref.
Si	H	6×10^{-1}	1.03	120–1207	Electrical and SIMS	1
	Li	2.5×10^{-3}	0.65	25–1350	Electrical	2
	Na	1.65×10^{-3}	0.72	530–800	Electrical and flame photometry	3
	K	1.1×10^{-3}	0.76	740–800	Electrical and flame photometry	3
Cu		4×10^{-2}	1.0	800–1100	Radioactive	4
		4.7×10^{-3}	0.43 (i)	300–700	Radioactive	5
Ag		2×10^{-3}	1.6	1100–1350	Radioactive	6
Au		2.4×10^{-4}	0.39 (i)	700–1300	Radioactive	7
		2.75×10^{-3}	2.05 (s)			
Be		($D \sim 10^{-7}$)	–	1050	Electrical	8
Ca		($D \sim 6 \times 10^{-14}$)	–	1100	Electrical and SIMS	1
Zn		1×10^{-1}	1.4	980–1270	Electrical	9
B		2.46	3.59	1100–1250	Electrical	10
		2.4×10^1	3.87	840–1250	Electrical	11
Al		1.38	3.41	1119–1390	Electrical	12
		1.8	3.2	1025–1175	Electrical	13
Ga		3.74×10^{-1}	3.39	1143–1393	Electrical	12
		6×10^1	3.89	900–1050	Radioactive	14
In		7.85×10^{-1}	3.63	1180–1389	Electrical	12
		1.94×10^1	3.86	1150–1242	Radioactive	15
Tl		1.37	3.7	1244–1338	Electrical	12
		1.65×10^1	3.9	1105–1360	Electrical	16
Sc		8×10^{-2}	3.2	1100–1250	Radioactive	1
Ce		($D \sim 3.9 \times 10^{-13}$)	–	1050	SIMS	1
Pr		2.5×10^{-7}	1.74	1100–1280	Electrical	1
Pm		7.5×10^{-9}	1.2 (s)	730–1270	Radioactive	1
		4.2×10^{-12}	0.13 (f)			
Er		2×10^{-3}	2.9	1100–1250	Radioactive	1
Tm		8×10^{-3}	3.0	1100–1280	Radioactive	1
Yb		2.8×10^{-5}	0.95	947–1097	Neutron activation	1
Ti		1.45×10^{-2}	1.79	950–1200	DLTS	17
C		3.3×10^{-1}	2.92	1070–1400	Radioactive	18
Si (self)		1.54×10^2	4.65	855–1175	SIMS	19
		1.6×10^3	4.77	1200–1400	Radioactive	20
Ge		3.5×10^{-1}	3.92	855–1000	Radioactive	21
		2.5×10^3	4.97	1030–1302	Radioactive	21
		7.55×10^3	5.08	1100–1300	SIMS	22
Sn		3.2×10^1	4.25	1050–1294	Neutron activation	23
N		2.7×10^{-3}	2.8	800–1200	Out Diffusion; SIMS	1

Semiconductor	Diffusant	Frequency factor, D_0 (cm ² /s)	Activation energy, Q (eV)	Temperature range (°C)	Method of measurement	Ref.
Ge	P	2.02×10^1	3.87	1100–1250	Electrical	10
		1.1	3.4	900–1200	Radioactive	24
		7.4×10^{-2}	3.3	1130–1405	Electrical	25
	As	6.0×10^1	4.2	950–1350	Radioactive	26
		6.55×10^{-2}	3.44	1167–1394	Electrical	27
		2.29×10^1	4.1	900–1250	Electrical	28
	Sb	1.29×10^1	3.98	1190–1398	Radioactive	29
		2.14×10^{-1}	3.65	1190–1405	Electrical	27
	Bi	1.03×10^3	4.64	1220–1380	Electrical	16
		1.08	3.85	1190–1394	Electrical	27
	Cr	1×10^{-2}	1	1100–1250	Radioactive	30
	Mo	($D \sim 2 \times 10^{-10}$)	–	1000	DLTS	1
	W	($D \sim 10^{-12}$)	–	1100	DLTS	1
	O	7×10^{-2}	2.44	700–1250	SIMS	31
		1.4×10^{-1}	2.53	700–1160	SIMS	32
	S	5.95×10^{-3}	1.83	975–1200	Radioactive	33
	Se	9.5×10^{-1}	2.6	1050–1250	Electrical	34
	Te	5×10^{-1}	3.34	900–1250	SIMS	1
	Mn	6.9×10^{-4}	0.63	900–1200	Radioactive	35
	Fe	1.3×10^{-3}	0.68	30–1250	Radioactive	36
	Co	2×10^{-3}	0.69	700–1300	Radioactive	37
	Ni	2×10^{-3}	0.47	800–1300	Radioactive	38
	Ru	($D \sim 5 \times 10^{-7}$ $- 5 \times 10^{-6}$)	–	1000–1280	Electrical	1
	Rh	($D \sim 10^{-6}$ – 10^{-4})	–	1000–1200	Electrical	39
	Pd	2.95×10^{-4}	0.22 (i)	702–1320	Nuclear Activation	1
	Pt	1.5×10^2	2.22	800–1000	Electrical	1
	Os	($D \sim 2 \times 10^{-6}$)	–	1280	Electrical	40
	Ir	4.2×10^{-2}	1.3	950–1250	Electrical	41
	Li	1.3×10^{-3}	0.46	350–800	Electrical	42
		9.1×10^{-3}	0.57	800–500	Electrical	43
	Na	3.95×10^{-1}	2.03	700–850	Radioactive	44
	Cu	1.9×10^{-4}	0.18 (i)	750–900	Radioactive	45
		4×10^{-2}	0.99 (s)	600–700		
		4×10^{-3}	0.33 (i)	350–750	Radioactive	5
	Ag	4.4×10^{-2}	1.0 (i)	700–900	Radioactive	46, 47
		4×10^{-2}	2.23 (s)	800–900	Radioactive	48
	Au	2.25×10^2	2.5	600–900	Radioactive	49
	Be	5×10^{-1}	2.5	720–900	Electrical	50
	Mg	($D \sim 8 \times 10^{-9}$)	–	900	Electrical	1
	Zn	5	2.7	600–900	Radioactive and electrical	51
	Cd	1.75×10^9	4.4	760–915	Radioactive	52
	B	1.8×10^9	4.55	600–900	Electrical	51
Al	1.0×10^3	3.45	554–905	SIMS	53	
	$\sim 1.6 \times 10^2$	~ 3.24	750–850	Electrical	54	
Ga	1.4×10^2	3.35	554–916	SIMS	55	
	3.4×10^1	3.1	600–900	Electrical	51	
In	1.8×10^4	3.67	554–919	SIMS	56	
	3.3×10^1	3.02	700–855	Radioactive	57	
Tl	1.7×10^3	3.4	800–930	Radioactive	58	
Si	2.4×10^{-1}	2.9	650–900	(γ) resonance	59	
Ge (self)	2.48×10^1	3.14	549–891	Radioactive	60	
	7.8	2.95	766–928	Radioactive	61	
Sn	1.7×10^{-2}	1.9	–	Radioactive	45	
P	3.3	2.5	600–900	Electrical	51	
As	2.1	2.39	700–900	Electrical	62	
Sb	3.2	2.41	700–855	Radioactive	57	
	1.0×10^1	2.5	600–900	Radioactive and electrical	51	

Semiconductor	Diffusant	Frequency factor, D_0 (cm ² /s)	Activation energy, Q (eV)	Temperature range (°C)	Method of measurement	Ref.
GaAs	Bi	3.3	2.57	650–850	–	63
	O	4×10^{-1}	2.08	–	Optical	64
	S	($D \sim 10^{-9}$)	–	920	–	65
	Se	($D \sim 10^{-10}$)	–	920	–	65
	Te	5.6	2.43	750–900	Radioactive	66
	Fe	1.3×10^{-1}	1.08	750–900	Radioactive	67
	Co	1.6×10^{-1}	1.12	750–850	Radioactive	47
	Ni	8×10^{-1}	0.9	670–900	Electrical	68
	Li	5.3×10^{-1}	1.0	250–500	Electrical and chemical	69
	Cu	3×10^{-2}	0.53	100–500	Radioactive	69
		6×10^{-2}	0.98	450–750	Ultrasonic	69
		1.5×10^{-3}	0.6	800–1000	Radioactive	69
	Ag	4×10^{-4}	0.8	500–1150	Radioactive	69
	Au	1×10^{-3}	1.0	740–1025	Radioactive	69
	Be	7.3×10^{-6}	1.2	800–990	Electrical	69
	Mg	4×10^{-5}	1.22	800–1200	Electrical	69
	Zn	1.5×10^1	2.49	600–980	Radioactive	69
		2.5×10^{-1}	3.0	750–1000	Radioactive	69
	Cd	1.3×10^{-3}	2.2	800–1100	Radioactive	69
		5×10^{-2}	2.43	868–1149	Radioactive	69
Hg	($D \sim 5 \times 10^{-14}$)	–	1100	Radioactive	69	
Al	($D \sim 4 \times 10^{-18} - 10^{-14}$)	4.3	850–1100	AES	70	
Ga (self)	4×10^{-5}	2.6	1025–1100	Radioactive	69	
	1×10^7	5.6	1125–1230	Radioactive	69	
In	($D \sim 7 \times 10^{-11}$)	–	1000	Radioactive	69	
C	($D \sim 1.04 \times 10^{-16}$)	–	825	SIMS	69	
Si	1.1×10^{-1}	2.5	850–1050	SIMS	69	
Ge	1.6×10^{-5}	2.06	650–850	SIMS	69	
Sn	6×10^{-4}	2.5	1060–1200	Radioactive	69	
	1×10^{-5}	2	800–1000	Radioactive	69	
P	($D \sim 10^{-12} - 10^{-10}$)	2.9	800–1150	Reflectance measurements	69	
As (self)	7×10^{-1}	3.2	–	Radioactive	69	
Cr	2.04×10^{-6}	0.83 (f)	750–1000	SIMS	69	
		1.7 (s)	700–900			
	7.9×10^{-3}	2.2	800–1100	Chemical analysis	69	
O	2×10^{-3}	1.1	700–900	Mass spectroscopy	69	
S	1.85×10^{-2}	2.6	1000–1300	Radioactive	69	
	1.1×10^1	2.95	750–900	Electrical	69	
Se	3×10^3	4.16	1025–1200	Radioactive	69	
Te	1.5×10^{-1}	3.5	1000–1150	Radioactive	69	
Mn	6.5×10^{-1}	2.49	850–1100	Radioactive	69	
Fe	4.2×10^{-2}	1.8	850–1150	Radioactive	69	
	2.2×10^{-3}	2.32	750–1050	Radioactive	69	
Co	5×10^2	2.5	800–1000	Radioactive	69	
	1.2×10^{-1}	2.64	750–1050	Radioactive	69	
Tm	2.3×10^{-16}	1.0	800–1000	Radioactive	69	
GaSb	Li	2.3×10^{-4}	1.9 (s)	527–657	Electrical and flame photometry	69
		1.2×10^{-1}	0.7 (f)	277–657		
	Cu	4.7×10^{-3}	0.9	470–650	Radioactive	69
	Zn	($D \sim 2 \times 10^{-13} - 1 \times 10^{-11}$)	2	510–600	Radioactive	69
	Cd	1.5×10^{-6}	0.72	640–800	Electrical	69
Ga (self)	3.2×10^3	3.15	658–700	Radioactive	69	
In	1.2×10^{-7}	0.53	320–650	Radioactive	69	
Sn	2.4×10^{-5}	0.8	320–650	Radioactive	69	
	1.3×10^{-5}	1.1	500–650	Radioactive	69	
Sb (self)	3.4×10^4	3.45	658–700	Radioactive	69	
	Se	($D \sim 2.4 \times 10^{-13} - 1.37 \times 10^{-11}$)	–	400–500	Radioactive	69

Semiconductor	Diffusant	Frequency factor, D_0 (cm ² /s)	Activation energy, Q (eV)	Temperature range (°C)	Method of measurement	Ref.	
GaP	Te	3.8×10^{-4}	1.20	320–650	Radioactive	69	
	Fe	5×10^{-2}	1.9 (I)	500–650	Radioactive	69	
		5×10^2	2.3 (II)	500–650			
	Ag	–	–	1000–1300	Radioactive	69	
	Au	8	2.5 (I)	1050–1250	Radioactive	69	
		20	2.4 (II)	1100–1250	Diffusion (I) A face and (II) B face		
	Be	$(D_{\max} \sim 2.4 \times 10^{-9} - 8.5 \times 10^{-8})$	–	900–1000	Atomic absorption analysis	69	
	Mg	5×10^{-5}	1.4	700–1050	Electrical	69	
	Zn	1.0	2.1	700–1300	Radioactive	69	
	Ge	–	–	900–1000	Radioactive	69	
	Cr	6.2×10^{-4}	1.2	900–1130	Radioactive; ESR	69	
	S	3.2×10^3	4.7	1120–1305	Radioactive	69	
	Mn	2.1×10^9	4.7	T < 950	Radioactive; ESR	69	
		1.1×10^{-6}	0.9	950–1130			
InP	Fe	1.6×10^{-1}	2.3	980–1180	Radioactive	69	
	Co	2.8×10^{-3}	2.9	850–1100	Radioactive	69	
	Cu	3.8×10^{-3}	0.69	600–900	Radioactive	69	
	Ag	3.6×10^{-4}	0.59	500–900	Radioactive	69	
	Au	1.32×10^{-5}	0.48	600–820	Radioactive	69	
		1.37×10^{-4}	0.73	600–900	Radioactive	69	
	Zn	1.6×10^{-8}	0.3	750–900	Electrical	69	
		$(D \sim 2 \times 10^{-9} - 4 \times 10^{-8})$	–	700–900	Radioactive	69	
	Cd	1.8	1.9	700–900	Radioactive	69	
		1.1×10^{-7}	0.72	700–900	Electrical	69	
		$(D \sim 7 \times 10^{-13} - 2 \times 10^{-10})$	–	450–650	Electrical	69	
	In (self)	1×10^5	3.85	830–990	Radioactive	69	
	Sn	$(D \sim 3 \times 10^{-8})$	–	550	Etching and cathodo- luminescence	69	
	P (self)	7×10^{10}	5.65	900–1000	Radioactive	69	
	Cr	–	–	600–900	Radioactive	69	
	S	3.6×10^{-4}	1.94	585–708	Electrical	69	
	Se	$(D \sim 2 \times 10^{-8})$	–	550	Cathodoluminescence	69	
	Mn	–	2.9	650–750	SIMS	69	
	Fe	3	2	600–950	Radioactive	69	
		6.8×10^5	3.4	600–700	SIMS	69	
InAs	Co	9×10^{-1}	1.8	600–950	Radioactive	69	
	Cu	3.6×10^{-3}	0.52	342–875	Radioactive	69	
		2.2×10^{-2}	0.54	525–890	Radioactive	69	
	Ag	7.3×10^{-4}	0.26	450–900	Radioactive	69	
	Au	5.8×10^{-3}	0.65	600–900	Radioactive	69	
	Mg	1.98×10^{-6}	1.17	600–900	Electrical	69	
	Zn	4.2×10^{-3}	0.96	600–900	Radioactive	69	
		3.11×10^{-3}	1.17	600–900	Electrical	69	
	Cd	7.4×10^{-4}	1.15	650–900	Radioactive	69	
	Hg	1.45×10^{-5}	1.32	650–850	Radioactive	69	
	In (self)	6×10^5	4.0	740–900	Radioactive	69	
	Ge	3.74×10^{-6}	1.17	600–900	Electrical	69	
	Sn	1.49×10^{-6}	1.17	600–900	Electrical	69	
	As (self)	3×10^7	4.45	740–900	Radioactive	69	
	S	6.78	2.2	600–900	Electrical	69	
	Se	12.6	2.2	600–900	Electrical	69	
	Te	3.43×10^{-5}	1.28	600–900	Electrical	69	
	InSb	Li	7×10^{-4}	0.28	0–210	Electrical	69
		Cu	9×10^{-4}	1.08	200–500	Radioactive	69
		3×10^{-5}	0.37	230–490	Radioactive	69	
Ag		1×10^{-7}	0.25	440–510	Radioactive	69	
Au		7×10^{-4}	0.32	140–510	Radioactive	69	
Zn		5×10^{-1}	1.35	362–508	Radioactive	69	

Semiconductor	Diffusant	Frequency factor, D_0 (cm ² /s)	Activation energy, Q (eV)	Temperature range (°C)	Method of measurement	Ref.
		–	1.5	355–455	SIMS	69
	Cd	1×10^{-5}	1.1	250–500	Radioactive	69
		1.3×10^{-4}	1.2	360–500	Electrical	69
	Hg	4×10^{-6}	1.17	425–500	Radioactive	69
	In (self)	6×10^{-7}	1.45	400–500	Radioactive	69
		1.8×10^{13}	4.3	475–517	Radioactive	69
	Sn	5.5×10^{-8}	0.75	390–512	Radioactive	69
	Pb	($D \sim 2.7 \times 10^{-15}$)	–	500	Radioactive	71
	Sb (self)	5.35×10^{-4}	1.91	400–500	Radioactive	69
		3.1×10^{13}	4.3	475–517	Radioactive	69
	S	9×10^{-2}	1.4	360–500	Electrical	69
	Se	1.6	1.87	380–500	Electrical	69
	Te	1.7×10^{-7}	0.57	300–500	Radioactive	69
	Fe	1×10^{-7}	0.25	440–510	Radioactive	69
	Co	2.7×10^{-11}	0.39	420–500	Radioactive	69
AlAs	Ga	($D \sim 2 \times 10^{-18} - 10^{-15}$)	3.6	850–1100	AES	70
	Zn	($D \sim 9 \times 10^{-11}$)	–	557	SEM	69
AlSb	Cu	3.5×10^{-3}	0.36	150–500	Radioactive	69
	Zn	3.3×10^{-1}	1.93	660–860	Radioactive	69
	Cd	($D(c) \sim 4 \times 10^{-12} - 3 \times 10^{-10}$)	–	900	Radioactive	69
	Al (self)	2	1.88	570–620	X-ray	69
	Sb (self)	1	1.7	570–620	X-ray	69
ZnS	Cu	2.6×10^{-3}	0.79	470–750	Radioactive	69
		4.3×10^{-4}	0.64	250–1200	Electroluminescence	69
		9.75×10^{-3}	1.04	400–800	Luminescence	69
	Au	1.75×10^{-4}	1.16	500–800	Radioactive	69
	Zn (self)	3×10^{-4}	1.5	925 < T < 940	Radioactive	69
		1.5×10^4	3.26	940 < T < 1030		
		1×10^{16}	6.5	1030 < T < 1075		
	Cd	($D \sim 10^{-10}$)	–	1100	Luminescence	72
	Al	5.69×10^{-4}	1.28	800–1000	Luminescence	69
	In	3×10^1	2.2	750–1000	Radioactive	69
	S (self)	2.16×10^4	3.15	600–800	Radioactive	69
		8×10^{-5}	2.2	740–1100	Radioactive	69
	Se	($D \sim 5 \times 10^{-13}$)	–	1070	X-ray microprobe	69
	Mn	2.3×10^3	2.46	500–800	Radioactive	69
ZnSe	Li	2.66×10^{-6}	0.49	950–980	Electrical	69
	Cu	1×10^{-4}	0.66	400–800	Luminescence	69
		1.7×10^{-5}	0.56	200–570	Radioactive	69
	Ag	2.2×10^{-2}	1.18	400–800	Luminescence	69
	Zn (self)	9.8	3.0	760–1150	Radioactive	69
	Cd	6.39×10^{-4}	1.87	700–950	Photoluminescence	69
	Al	2.3×10^{-2}	1.8	800–1100	Luminescence	69
	Ga	1.81×10^2	3.0	900–1100	Luminescence	69
		–	1.3	700–850	Electron probe	69
	In	($D \sim 2 \times 10^{-12}$)	–	940	–	69
	S	($D \sim 8 \times 10^{-12}$)	–	1060	X-ray microprobe	69
	Se (self)	1.3×10^1	2.5	860–1020	Radioactive	69
		2.3×10^{-1}	2.7	1000–1050	Radioactive	69
	Ni	($D \sim 1.5 \times 10^{-8} - 1.7 \times 10^{-7}$)	–	740–910	Luminescence	69
ZnTe	Li	2.9×10^{-2}	1.22 (s)	400–700	Nuclear and chemical analysis	69
		1.7×10^{-4}	0.78 (f)			
	Zn (self)	2.34	2.56	760–860	Radioactive	69
		1.4×10^1	2.69	667–1077	Radioactive	69
	Al	–	2.0	700–1000	Electrical and optical	69
	In	4	1.96	1100–1300	Radioactive	69
	Te (self)	2×10^4	3.8	727–977	Radioactive	69
CdS	Li	3×10^{-6}	0.68	610–960	Microhardness	69
	Na	($D \sim 3 \times 10^{-7}$)	–	800	Radioactive	69

Semiconductor	Diffusant	Frequency factor, D_0 (cm ² /s)	Activation energy, Q (eV)	Temperature range (°C)	Method of measurement	Ref.
CdSe	Cu	1.5×10^{-3}	0.76	400–700	Radioactive	69
		1.2×10^{-2}	1.05	300–700	Ultrasonic	69
		8×10^{-5}	0.72	20–200	Electrical	69
	Ag	2.5×10^1	1.2 (s)	300–500	Radioactive	69
		2.4×10^{-1}	0.8 (f)			
	Au	2×10^2	1.8	500–800	Radioactive	69
	Zn	1.27×10^{-9}	0.86 (s)	720–1000	Radioactive	69
		1.22×10^{-8}	0.66 (f)			
	Cd (self)	3.4	2.0	700–1100	Radioactive	69
	Ga	–	–	667–967	Optical and microprobe	69
	In	6×10^1	2.3 ()	650–930	Radioactive, optical and microprobe	69
		1×10^1	2.03 (⊥)			
	P	6.5×10^{-4}	1.6	800–1100	Radioactive	69
	S (self)	1.6×10^{-2}	2.05	800–900	Radioactive	69
		–	2.4	750–1050	Radioactive	69
	Se	($D \sim 1.2 \times 10^{-9}$)	–	900	Radioactive	69
	Te	1.3×10^{-7}	10.4	700–1000	Radioactive	69
	Cl	($D \sim 3 \times 10^{-10}$)	–	800	Electrical	69
	I	($D \sim 5 \times 10^{-12}$)	–	1000	Radioactive	69
	Ni	6.75×10^{-3}	10.9	570–900	Luminescence	69
	Yb	($D \sim 1.3 \times 10^{-9}$)	–	960	Photoluminescence	69
Ag	2×10^{-4}	0.53	22–400	Ultrasonic	69	
Cd (self)	1.6×10^{-3}	1.5	700–1000	Radioactive	69	
	6.3×10^{-2}	1.25 (I)	600–900	Radioactive;	69	
	4.12×10^{-2}	2.18 (II)	600–900	(I) saturated Cd and (II) saturated Se pressure		
P	($D \sim 5.3 \times 10^{-12} - 6 \times 10^{-11}$)	–	900–1000	Radioactive	69	
Se (self)	2.6×10^3	1.55	700–1000	Radioactive; saturated Se pressure	69	
CdTe	Li	($D \sim 1.5 \times 10^{-10}$)	–	300	Ion microprobe	69
	Cu	3.7×10^{-4}	0.67	97–300	Radioactive	69
		8.2×10^{-8}	0.64	290–350	Ion backscattering	69
	Ag	–	–	700–800	Electrical and photoluminescence	69
	Au	6.7×10^1	2.0	600–1000	Radioactive	69
	Cd (self)	1.26	2.07	700–1000	Radioactive	69
		3.26×10^2	2.67 (I)	650–900	Radioactive;	69
		1.58×10^1	2.44 (II)		(I) saturated Cd and (II) saturated Te pressure	
	In	8×10^{-2}	1.61	650–1000	Radioactive	69
		1.17×10^2	2.21 (I)	500–850	Radioactive; (I) saturated Cd and (II) saturated Te pressure	69
		6.48×10^{-4}	1.15 (II)			
	Sn	8.3×10^{-2}	2.2	700–925	Radioactive	69
	P	($D \sim 1.2 \times 10^{-10}$)	–	900	Radioactive	69
	As	–	–	850	–	69
	O	5.6×10^{-9}	1.22	200–650	Mass spectrometry	69
		6.0×10^{-10}	0.29	650–900		
	Se	1.7×10^{-4}	1.35	700–1000	Radioactive	69
Te (self)	8.54×10^{-7}	1.42 (I)	600–900	Radioactive; (I) saturated Cd and (II) saturated Te pressure	69	
	1.66×10^{-4}	1.38 (II)	500–800			
Cl	7.1×10^{-2}	1.6	520–800	Radioactive	69	
Fe	($D \sim 4 \times 10^{-8}$)	0.77	900	Radioactive	69	

Semiconductor	Diffusant	Frequency factor, D_0 (cm ² /s)	Activation energy, Q (eV)	Temperature range (°C)	Method of measurement	Ref.
HgSe	Sb	6.3×10^{-5}	0.85	540–630	Radioactive	69
	Se (self)	–	–	200–400	Radioactive	69
HgTe	Ag	6×10^{-4}	0.8	250–350	Radioactive	69
	Zn	5×10^{-8}	0.6	250–350	Radioactive	69
	Cd	3.1×10^{-4}	0.66	250–350	Radioactive	69
	Hg (self)	2×10^{-8}	0.6	200–350	Radioactive	69
	In	6×10^{-6}	0.9	200–300	Radioactive	69
	Sn	1.72×10^{-6}	0.66 (s)	200–300	Radioactive	69
			1.8×10^{-3}	0.80 (f)		
	Te (self)	10^{-6}	1.4	200–400	Radioactive	69
	Mn	1.5×10^{-4}	1.3	250–350	Radioactive	69
PbS	Cu	4.6×10^{-4}	0.36	150–450	Electrical	69
		5×10^{-3}	0.31	100–400	Electrical	69
	Pb (self)	8.6×10^{-5}	1.52	500–800	Radioactive	69
	S (self)	6.8×10^{-5}	1.38	500–750	Radioactive	69
	Ni	1.78×10^1	0.95	200–500	Electrical	69
PbSe	Na	1.5×10^1	1.74 (s)	400–850	Radioactive	69
		5.6×10^{-6}	0.4 (f)			
	Cu	2×10^{-5}	0.31	93–520	Radioactive	69
	Ag	7.4×10^{-4}	0.35	400–850	Radioactive	69
	Pb (self)	4.98×10^{-6}	0.83	400–800	Radioactive	69
	Sb	3.4×10^{-1}	2.0	650–850	Radioactive	69
	Se (self)	2.1×10^{-5}	1.2	650–850	Radioactive	69
	Cl	1.6×10^{-8}	0.45	400–850	Radioactive	69
	Ni	($D \sim 1 \times 10^{-10}$)	–	700	Radioactive	69
	PbTe	Na	1.7×10^{-1}	1.91	600–850	Radioactive
Sn		3.1×10^{-2}	1.56	500–800	Radioactive	69
Pb (self)		2.9×10^{-5}	0.6	250–500	Radioactive	69
Sb		4.9×10^{-2}	1.54	500–800	Radioactive	69
Te		2.7×10^{-6}	0.75	500–800	Radioactive	69
Cl		($D > 2.3 \times 10^{-10}$)	–	700	Radioactive	69
Ni		($D > 1 \times 10^{-6}$)	–	700	Radioactive	69

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