

Tutorial

- Determine **W/m_f** & **FOM** for a Linde Dual – Pressure System with Argon as working fluid for the following intermediate pressures. The system operates between 1.013 bar (1 atm) and 121.5 bar (120 atm). The intermediate mass ratio **i** is **0.6**.

Ar	Int. Pr. 2
I	4.05 bar
II	20.3 bar
III	75.9 bar
IV	101.3 bar

- Repeat the above problem for **$i = 0.7$** . Plot the data graphically and comment on the nature of **y , W/m_f , FOM** versus **i** .

Tutorial

Given

Cycle : Linde Dual – Pressure System

Working Pressure : 1 atm \rightarrow P_i \rightarrow 120 atm

Working Fluid : Argon

Temperature : 300 K

Intermediate mass ratio : $i = 0.6$ & 0.7

For above System, Calculate

1 Work/unit mass of gas liquefied and FOM

Ar	Int. Pr. 2
I	4.05 bar
II	20.3 bar
III	75.9 bar
IV	101.3 bar

Methodology

- The two mass ratio (**i**) conditions under study are 0.6 and 0.7.
- In this tutorial, the liquid yield and work/unit mass of gas liquefied are calculated only for **i = 0.6** and **4.05 bar** as intermediate pressure condition.
- All other calculations pertaining to **i = 0.6 & 0.7** and for all other intermediate pressure conditions are left as an exercise to students.

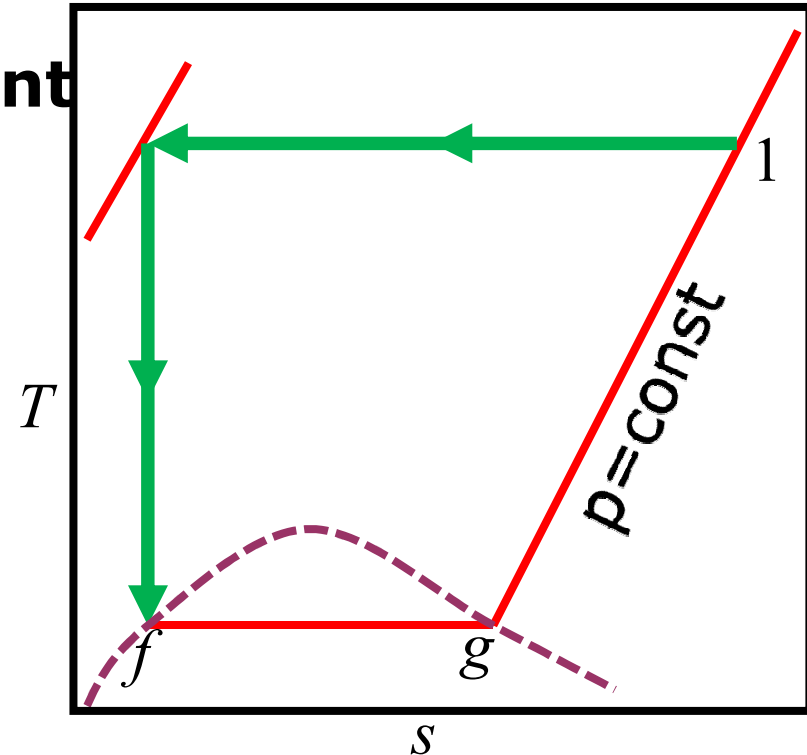
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- **Ideal Work Requirement**

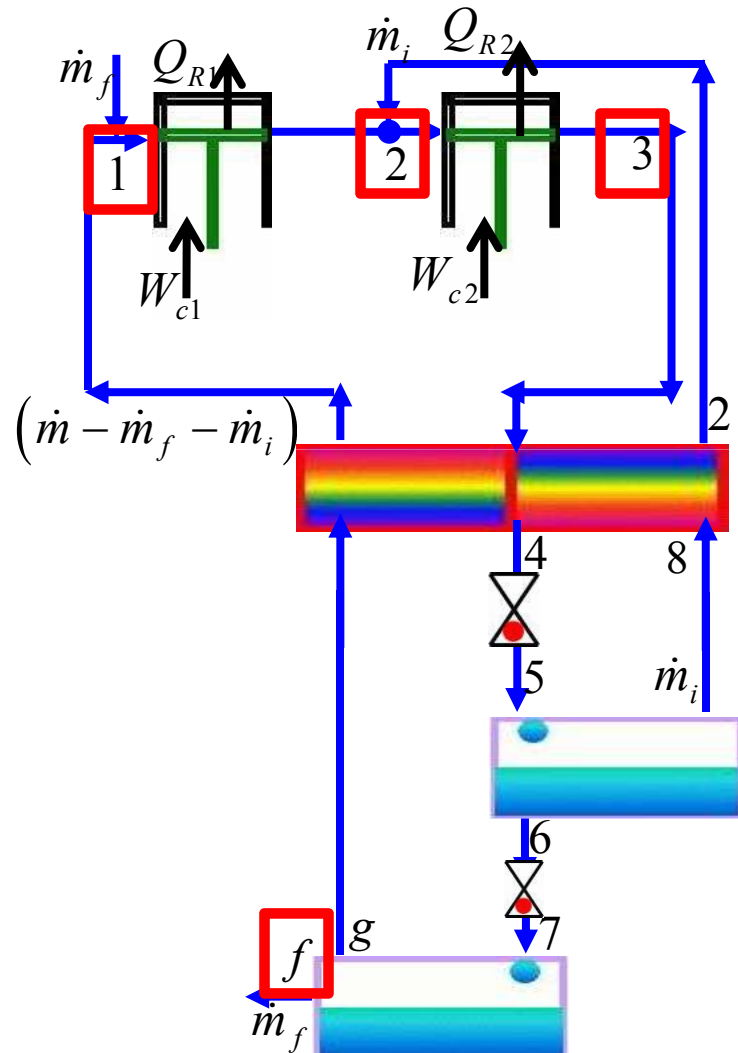
$$-\frac{\dot{W}_i}{\dot{m}} = T_1 (s_1 - s_f) - (h_1 - h_f)$$

	1	f
p (bar)	1.013	1.013
T (K)	300	87.3
h (J/g)	349	75
s (J/gK)	3.85	1.4

$$-\frac{W_c}{\dot{m}} = 300(3.85 - 1.4) - (349 - 75) = 461 \text{ J/g}$$



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- The enthalpies and entropies are as given below.

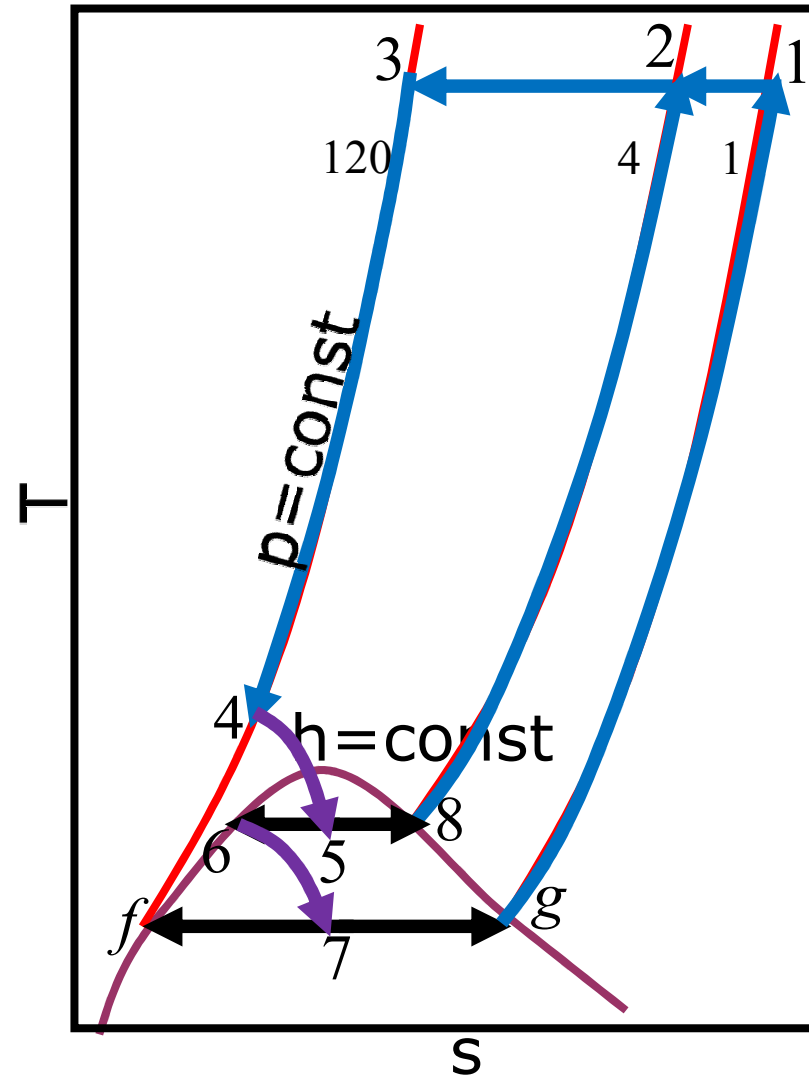
	1	2
p (bar)	1.013	4.05
T (K)	300	300
h (J/g)	349	348
s (J/gK)	3.85	3.6

	3	f
p (bar)	121.5	1.013
T (K)	300	87.3
h (J/g)	326	75
s (J/gK)	2.84	1.4

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Ar	i	Int. Pr. 2
I	0.6	4.05 bar

- The T – s diagram for a Linde Dual – Pressure system is as shown.
- The compression process is from **1 atm** → **4 atm** → **120 atm**, As shown in the figure.



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- Liquid yield**

$$y = \frac{\dot{m}_f}{\dot{m}} = \frac{h_1 - h_3}{h_1 - h_f} - i \left(\frac{h_1 - h_2}{h_1 - h_f} \right)$$

Ar	i	Int. Pr. 2
I	0.6	4.05 bar

	1	2	3	f
p (bar)	1.013	4.05	121.5	1.013
T (K)	300	300	300	87.3
h (J/g)	349	348	326	75
s (J/gK)	3.85	3.6	2.84	1.4

$$y = \frac{(349 - 326)}{(349 - 75)} - 0.6 \frac{(349 - 348)}{(349 - 75)} = \frac{(23)}{(274)} - 0.6 \frac{(1)}{(274)} = 0.0817$$

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- **Work/unit mass of Ar compressed**

$$i = 0.6$$

$$-\frac{W_c}{\dot{m}} = T_1 (s_1 - s_3) - (h_1 - h_3) - i (T_1 (s_1 - s_2) - (h_1 - h_2))$$

	1	2	3	f
p (bar)	1.013	4.05	121.5	1.013
T (K)	300	300	300	87.3
h (J/g)	349	348	326	75
s (J/gK)	3.85	3.6	2.84	1.4

$$-\frac{W_c}{\dot{m}} = \frac{300(3.85 - 2.84) - (349 - 326)}{-0.6(300(3.85 - 3.6) - (349 - 348))} = 235.6 \text{ J/g}$$

Tutorial

- **Work/unit mass of Ar liquefied**

$$-\frac{W_c}{\dot{m}} = 235.6$$

$$y = 0.0817$$

$$-\frac{W_c}{\dot{m}_f} = -\frac{W_c}{y\dot{m}} = \frac{235.6}{0.0817} = 2883.7 \text{ J/g}$$

- **FOM**

$$-\frac{W_i}{\dot{m}_f} = 461$$

$$FOM = \frac{W_i}{\dot{m}_f} \bigg/ \frac{W_c}{\dot{m}_f} = \frac{461}{2883.7} = 0.1598$$

Tutorial

- Tabulating the results for $i = 0.6$, we have the following comparison for the various values of
 - Intermediate pressure.

	Int. Pressure	y	$-\frac{W}{\dot{m}}$	$-\frac{W}{\dot{m}_f}$	FOM
I	4.05 bar	0.0817	235.6	2883.7	0.1598
II	20.3 bar	0.0752	172.6	2295.2	0.2008
III	75.9 bar	0.0512	118.0	2304.6	0.2000
IV	101.3 bar	0.0424	111.4	2627.4	0.1754

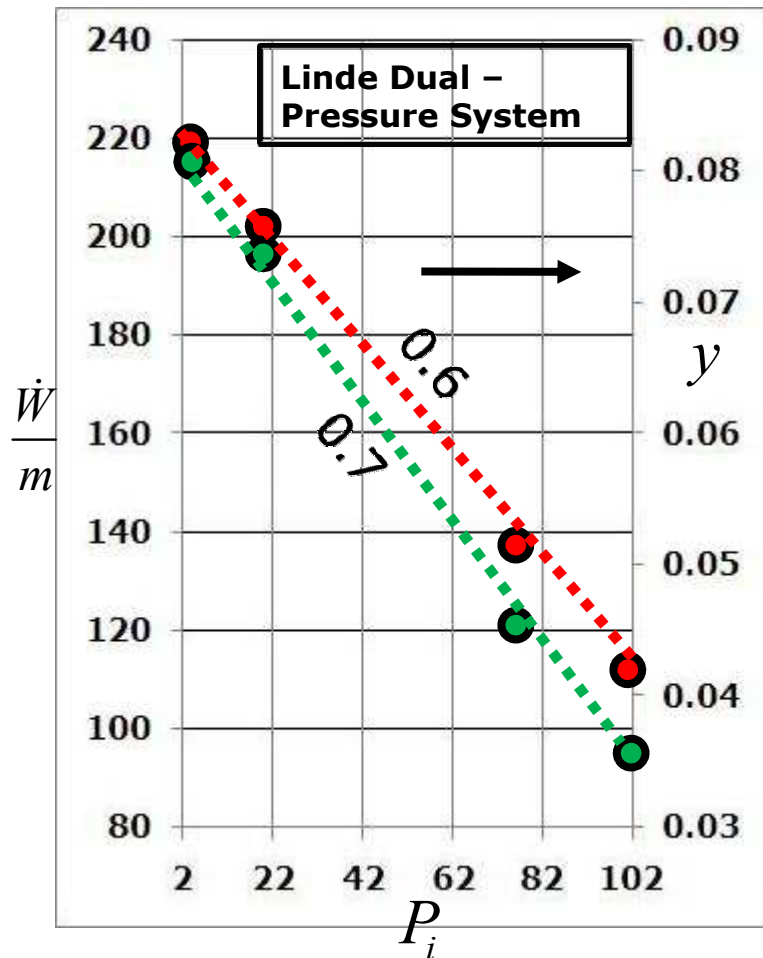
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- Similarly, calculating the results for $i = 0.7$, we have the following comparison for the various values of
 - Intermediate pressure.

	Int. Pressure	y	$\frac{W}{\dot{m}}$	$\frac{W}{\dot{m}_f}$	FOM
I	4.05 bar	0.0814	228.2	2803.4	0.1644
II	20.3 bar	0.0738	154.7	2096.2	0.2199
III	75.9 bar	0.0457	91.0	1991.2	0.2315
IV	101.3 bar	0.0355	83.3	2346.5	0.1964

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- Liquid yield v/s. i



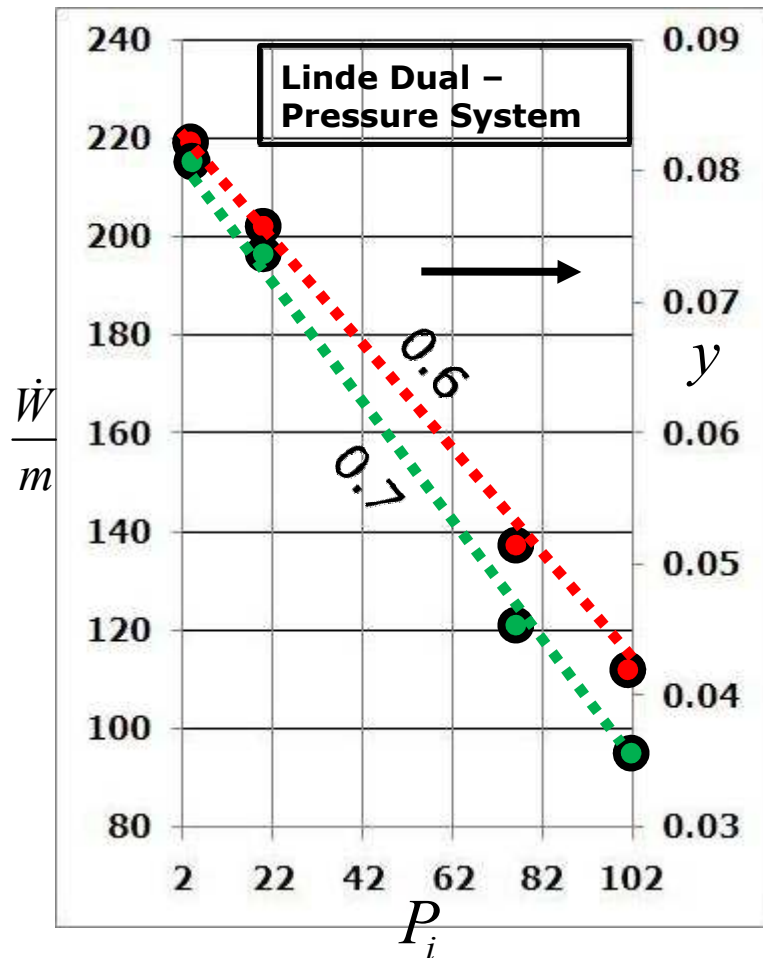
- The Plot for y versus i for different pressures is as shown.

$i=0.6$	P_i	y
I	4.05 bar	0.0817
II	20.3 bar	0.0752
III	75.9 bar	0.0512
IV	101.3 bar	0.0424

$i=0.7$	P_i	y
I	4.05 bar	0.0814
II	20.3 bar	0.0738
III	75.9 bar	0.0457
IV	101.3 bar	0.0355

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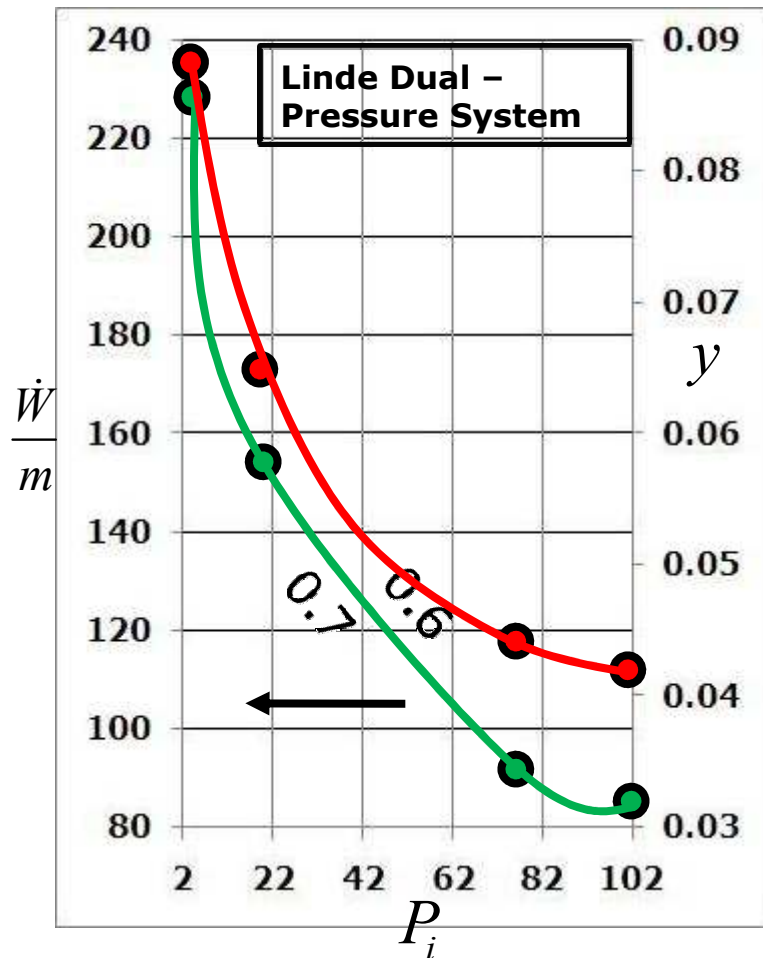
- Liquid yield v/s. i**



- For a given value of mass ratio i , the yield (dotted line) of the system decreases with the increase in the intermediate pressure.
- As the mass ratio i increases, the yield of the system decreases because, the mass of gas actually expanded in J – T device decreases.

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- W/m v/s. i**



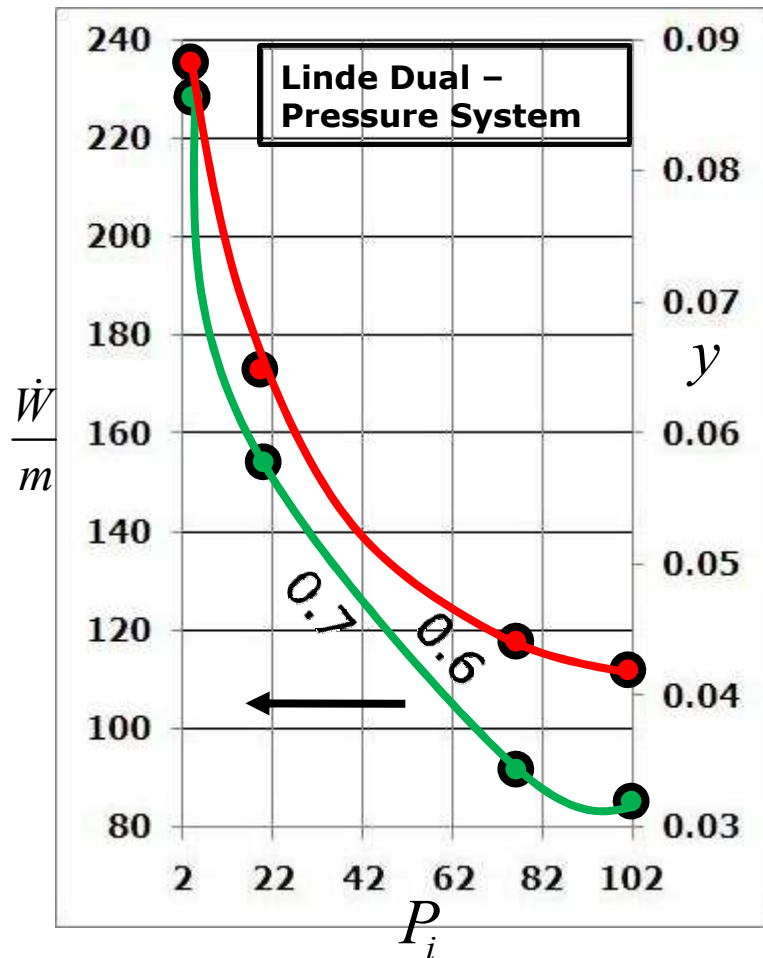
- The Plot for **W/m** versus **i** for different pressures is as shown.

i=0.6	P_i	$-\dot{W} / \dot{m}$
I	4.05 bar	235.6
II	20.3 bar	172.6
III	75.9 bar	118.0
IV	101.3 bar	111.4

i=0.7	P_i	$-\dot{W} / \dot{m}$
I	4.05 bar	228.2
II	20.3 bar	154.7
III	75.9 bar	91.0
IV	101.3 bar	83.3

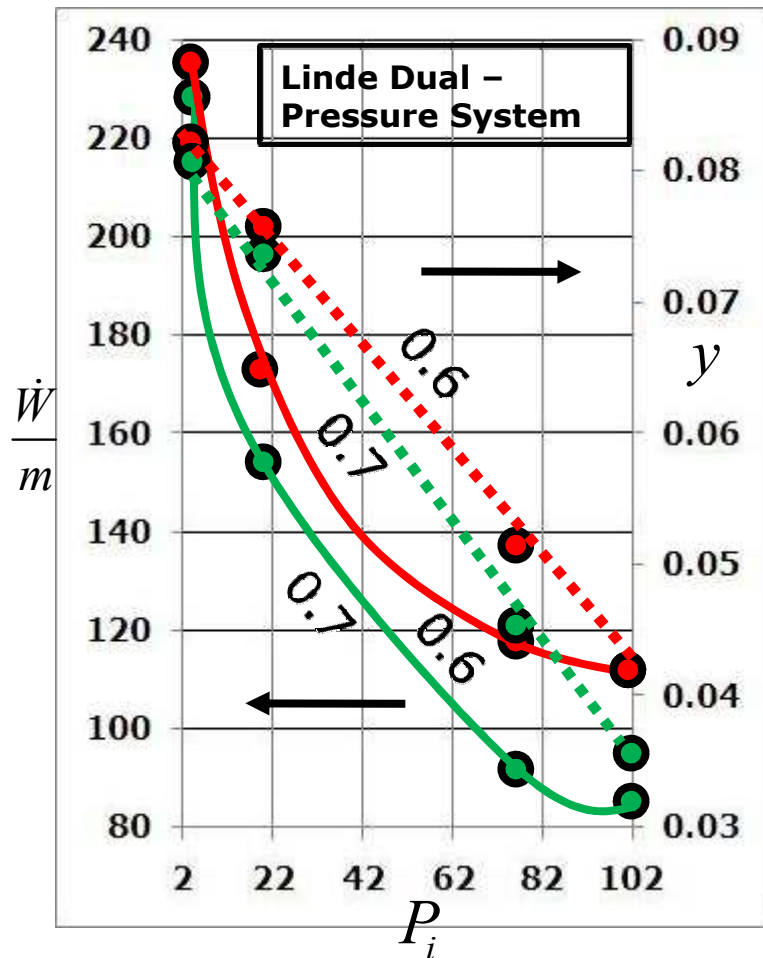
Tutorial

- **W/m v/s. i**



- For a given value of mass ratio i , the **W/m** (solid line) of the system decreases with the increase in the intermediate pressure.
- As the mass ratio i increases, the **W/m** decreases because, the more of the mass flow rate is bypassed from compressor – **1**.

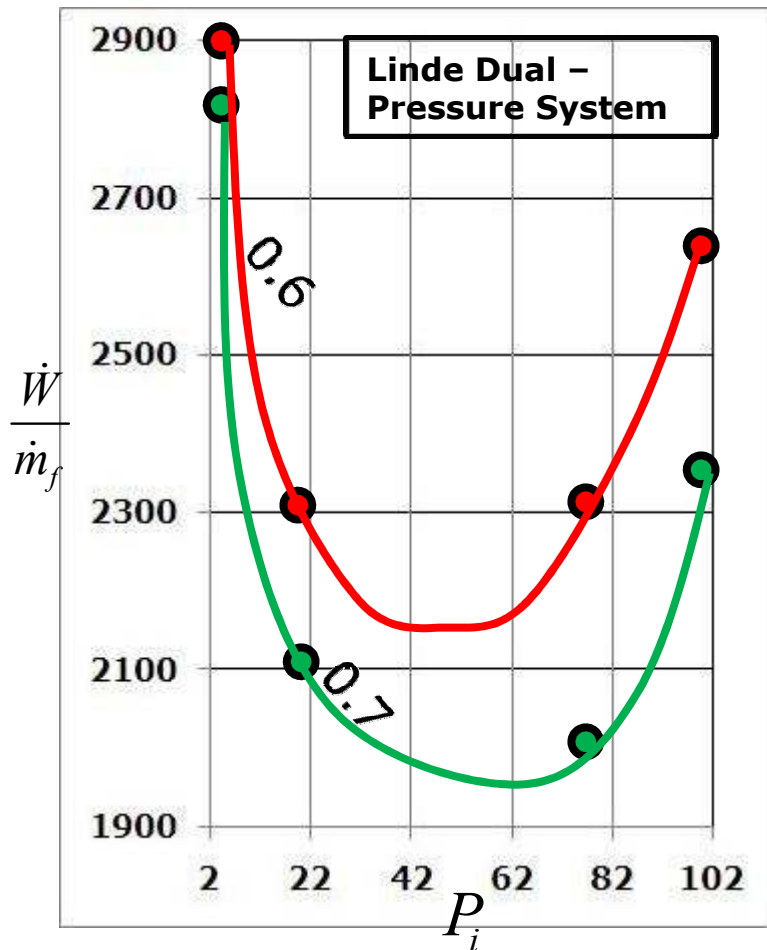
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- It is important to note that, initially the slope of $\mathbf{W/m}$ (solid lines) is much steeper than that of \mathbf{y} (dotted lines).
- Later on, as the intermediate pressure increases, the slope of \mathbf{y} (dotted lines) is steeper while the slope $\mathbf{W/m}$ (solid lines) decreases.

Tutorial

- W/m_f v/s. i



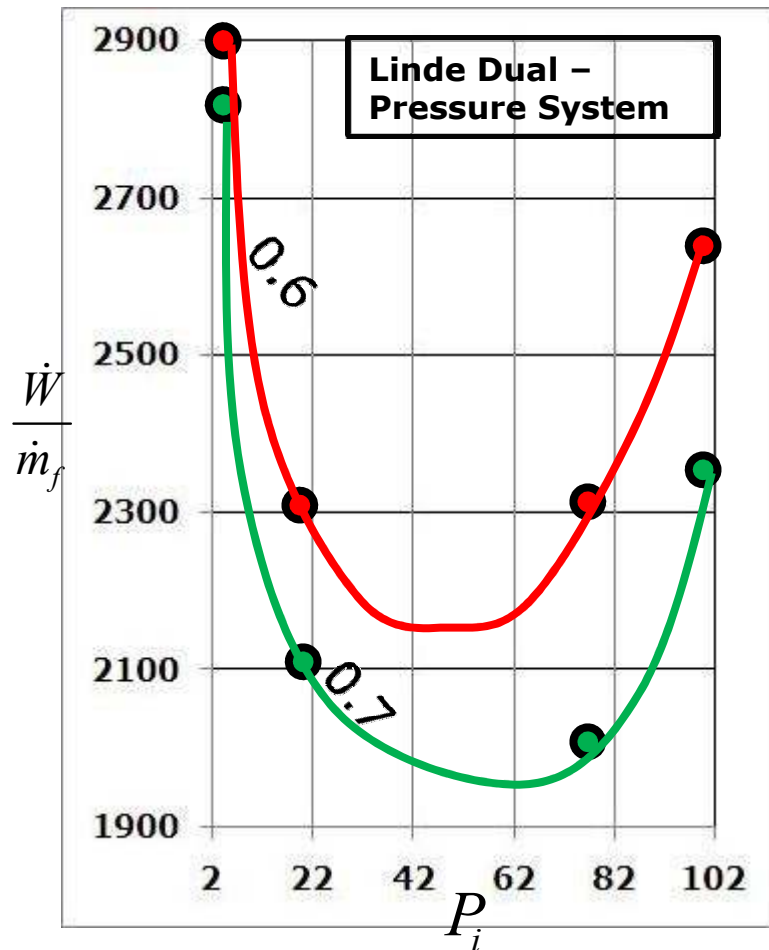
- The Plot for W/m_f versus i for different pressures is as shown.

$i=0.6$	P_i	$-W / \dot{m}_f$
I	4.05 bar	2883.7
II	20.3 bar	2295.2
III	75.9 bar	2304.6
IV	101.3 bar	2627.4

$i=0.7$	P_i	$-W / \dot{m}_f$
I	4.05 bar	2803.4
II	20.3 bar	2096.2
III	75.9 bar	1991.2
IV	101.3 bar	2346.5

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- W/m_f v/s. i



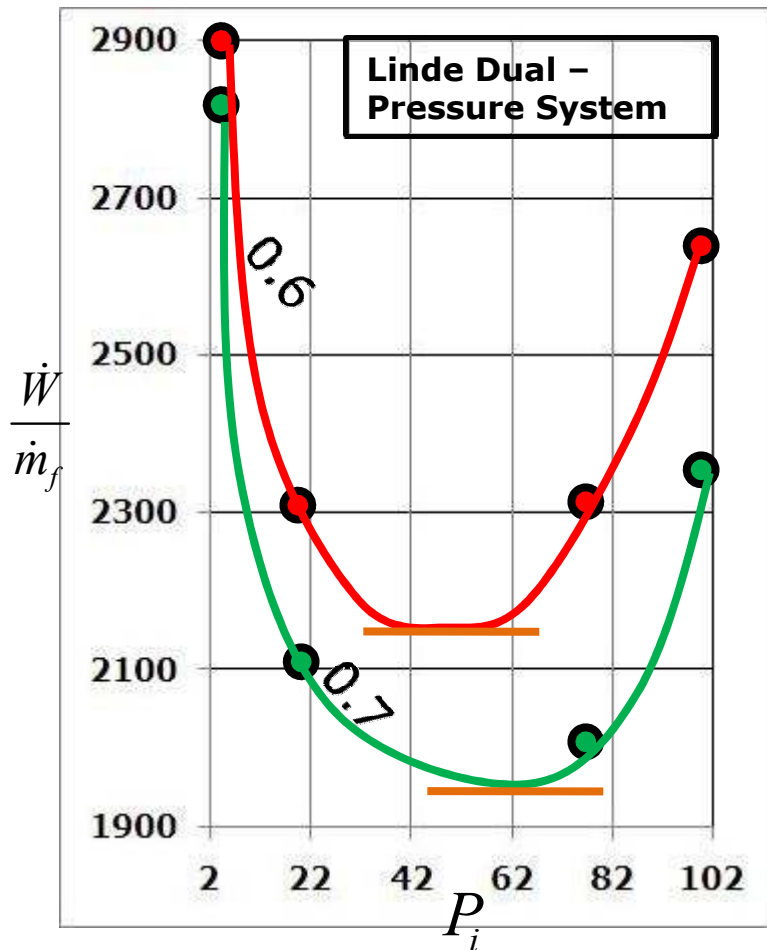
- Mathematically,

$$-\frac{W}{\dot{m}_f} = -\frac{W}{\dot{m}} / y$$

- W/m_f being a ratio of W/m and liquid y , the relative decrease in the numerator and denominator determines the slope of the curve of W/m_f .

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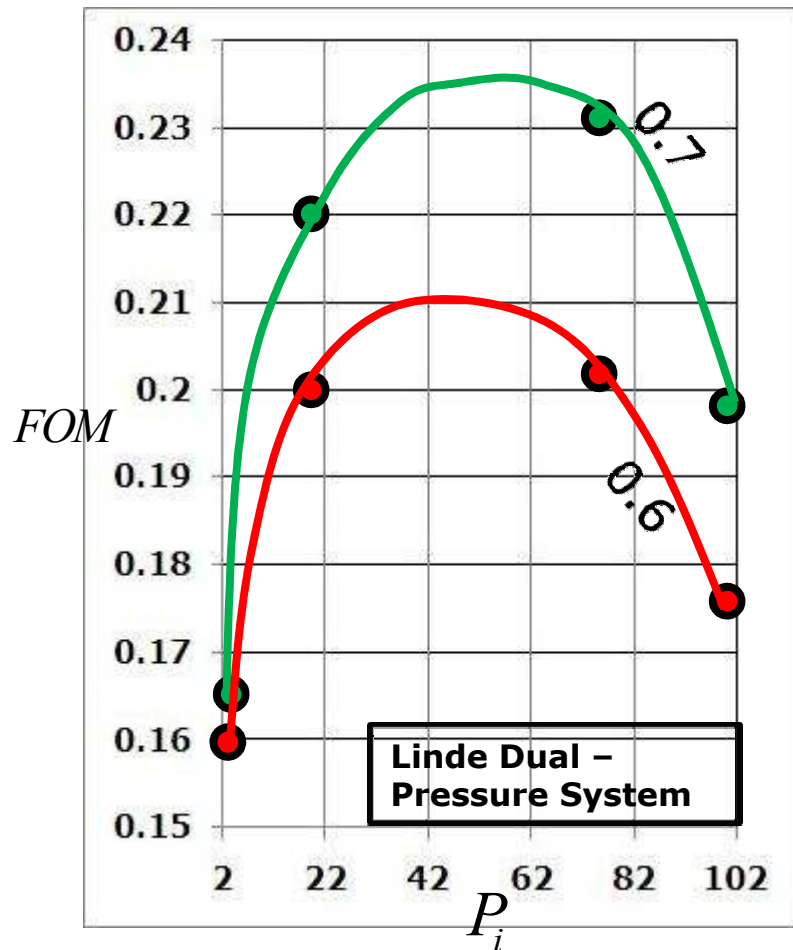
- W/m_f v/s. i



- For a mass ratio i , the W/m_f decreases with the increase in the intermediate pressure.
- This work falls to a minima and then increases with the increase in the intermediate pressure.
- The working point is a compromised value between y and $(W/m_f)_{min}$.

Tutorial

- FOM v/s. i**



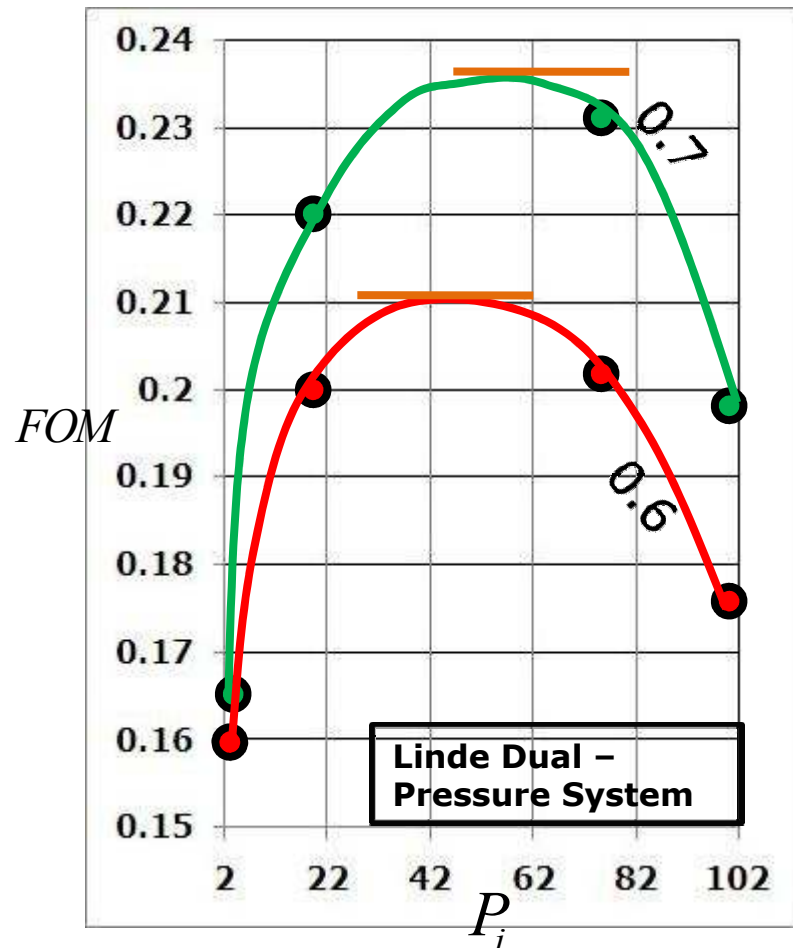
- The Plot for **FOM** versus i for different pressures is as shown.

$i=0.6$	P_i	FOM
I	4.05 bar	0.1598
II	20.3 bar	0.2008
III	75.9 bar	0.2000
IV	101.3 bar	0.1754

$i=0.7$	P_i	FOM
I	4.05 bar	0.1644
II	20.3 bar	0.2199
III	75.9 bar	0.2315
IV	101.3 bar	0.1964

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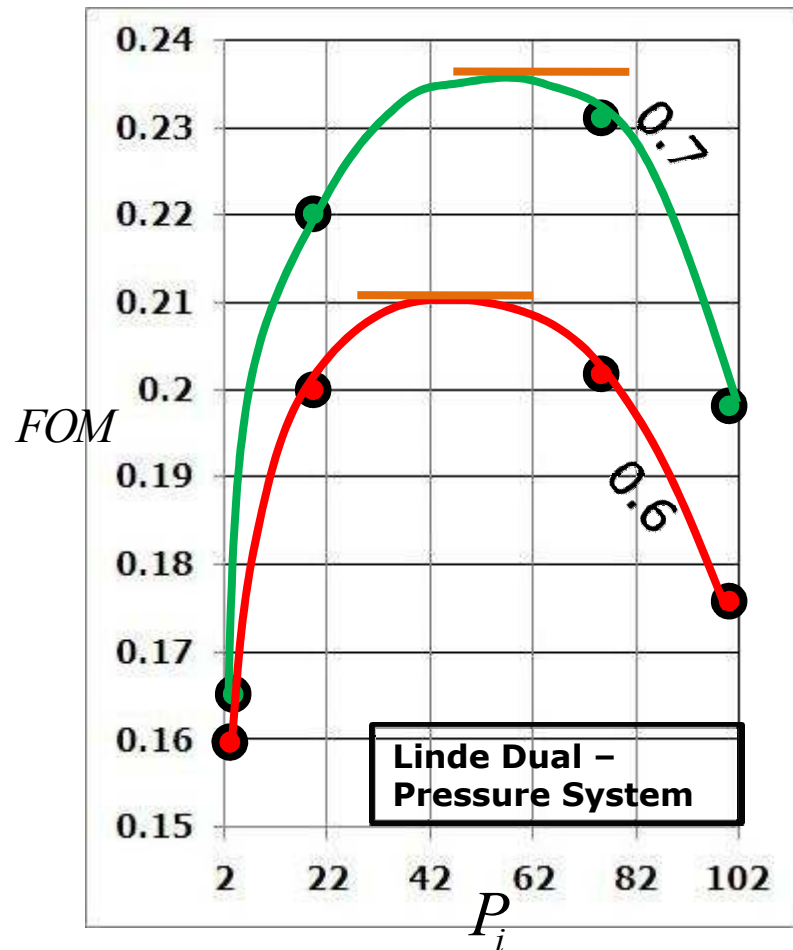
- **FOM v/s. i**



- For a mass ratio i , the **FOM** increases with the increase in the intermediate pressure.
- With the further increase in the intermediate pressure, the FOM reaches a maxima value and thereby it decreases.

Tutorial

- FOM v/s. i**



- It is important to note that the **FOM** reaches a maxima value at the same intermediate pressure at which the **W/m_f** reaches a minima, for a given value of mass ratio i .